Ayle Order Form



MIC OI	aci i o	80	10-772-2678		2-2618 Engineering	
BILLING ADDRESS		SHIPPIN	IG ADDRESS	(same as billing)	ORDER DETAILS	
Name:		Name:			Package #	
Phone:	Phone:		Additional Parts & Options			
Address						
City S	State Zip	City	State	Zip		
AXLES The inform	nation below is requ	uired for all order	rs	WHEEL STU	DINFORMATION	
Application (check all that apply)	street strip	circleothe	er B	olt Head Style V		
Axle Type	alloy alloy(c-d	clip style) hy-t	uf		☐ 1/2"-20 x 3" ☐ 5/8"-18 x 3"	
Carrier Brand & Type	9 (posi, spool)		Р	ress-in Wheel S	Studs	
Brake Description (dr			hread & Length (applicable to alloy axles only)			
Spline Count®	olt Círcle	ole Diameter fo	Diameter for Custom Studs			
MEASURING PR	RE-EXISTING	AXLES FOR	RUPGRADE		DIMENSIONS	
Bolt		-	c			
x Círcle	0		$^{-\mathcal{Q}}_{arrho\mathcal{H}}$			
2.645 4.50 B.C	(6.	245 A				
2.792 4.75 2.939 5.00		ified)				
3.233 5.50	X		-B	style	le C	
				Passenge	r Side $C_{\underline{}}$	
MEASURING RE	AR END FO	R UPGRADI	NG AXLES		DIMENSIONS	
, M	/		<i>T</i>	τ		
1	10		F			
i.	0		<i>'</i>			
		Axle Flange to (T.) (2)				
		Axle Flange to (J+M)				
PASSENGE	ER .	0-0	DRIVER	- °		
SIDE			SIDE	Housing End to Housing End (O+L)		
1-	2	O-	-1	Housing	g End (+ L)	
INDICATE TYPE	OF HOUSIN	GEND Che	ck the correspond	ding box next to the	e housing end type	
] []=-2.300=+	
3.400	3.400	3.500	3.556	3.375	0 0	
1.680 Ø 3.150	1.680	75 Ø3.150	2.000 Ø 3.150	2.000 Ø 2.835	3.725 Ø3.150	
3.069	3.069	-0 0	-0 0		-2.875	
Strange Ford 8.8"	Factory	Big Ford	Late Big Ford	Mustang	Factory Olds	
H1138	Ford 8.8"	H1135	H1137 H1148	H1134	05-up Mustang H1132 — H1142	
3.125] 3 .125 	3.375			→3,000→	
T **		T • • •		5 holes on 3.75		
2.438 Ø 3.150	2.438	2.625	φ φ2.8/5 b	olt circle \oplus \emptyset 3.150	3.000 Ø3.150 3.000 Ø3.350	
Strange Small GM	Factory	Footom	Monor	Monor	Symmetrical Symmetrical	
Strange Small GM H1143	Factory Small GM	Factory Large GM	Mopar H1133	Mopar H1147	Symmetrical Symmetrical H1131 H1136	

Axle Order Form

Dimension Definitions & Common Sizes



Centers the factory OEM brake drum or rotor and where applicable the wheels. Rotors applied in drag racing are typically centered by the wheel studs and have an oversized center allowing compatibility with various brake register sizes.

Chrysler/Dana/Mopar common A dimensions: 2.300 or 2.820

Ford common *A* dimensions: 2.430, 2.525, 2.750, 2.780, 2.796, 2.875 or 3.060

General Motors common \mathcal{A} dimensions: 2.780, 2.812 or 3.060

Bearing Shoulder

This is the bearing stop machined on the axle. This feature is not applicable to c-clip style axles. This is not identical to the \mathcal{F} axle offset dimension since most axle bearings protrude from the housing end. The type of bearing, sealed ball or tapered, will result in a different axle offset using the same \mathcal{B} dimension. If an original type of bearing is not used then the \mathcal{B} dimension will need to be changed in order to maintain the original wheel offset.

Chrysler/Dana/Mopar common & dimensions: 2.200, 2.3125 or 2.5625

Ford common *B* dimensions: 1.875, 2.0625, 2.125, 2.250, 2.375, 2.4375

Axle Overall Length

This dimension is taken from the outside face of the axle flange to the end of the splines. Driver side and passenger side typically have different C dimensions. Measurement must be precise, best accomplished by using a straight edge and tape measure. Please let us know if you have given a C dimension with an existing carrier and intend to change the carrier.

The change may alter the C dimension.

Axle Flange Diameter

Ø 6.245 is the Strange Engineering standard axle flange diameter unless otherwise specified.

Customer must request a different size if clearance with the rotor or drum is an issue.

Axle Offset (Brake Gap)

Measured from outside face of axle flange to the outside face of the housing end.

Ford common *F* dimensions: 2.145, 2.3326, 2.500, 2.625

General Motors common Fdimension: 2.8325

Axle Offset (Brake Gap) with Chrysler or Mopar Rearends

Measured from outside face of axle flange to the outside face of the housing end. On Chrysler/Dana/Mopar type housing ends, \mathcal{F} is obtained with the backing plate and gasket installed or combined thickness accounted for. If aftermarket disc brakes are being used then it's best to remove the axle bearing and supply the \mathcal{B} dimension to ensure proper fitment of axles.

Chrysler/Dana/Mopar common F dimensions: 2.3125, 2.423 or 2.673

H Bearing Journal Diameter

Diameter on which the axle bearing is pressed onto. Dimension is not required if purchasing bearings with axle order.

Chrysler/Dana/Mopar common ${\mathcal H}$ dimension: 1.5635

Ford common #dimensions: 1.379, 1.400, 1.532, 1.563, 1.626 or 1.773 General Motors common #dimensions: 1.379, 1.400, 1.532, 1.563, 1.626 or 1.773

- Distance from outside face of driver side axle flange to center of pinion
- <u>Distance from outside face of passenger side housing end to center of pinion</u>
- M Distance from outside face of passenger side axle flange to center of pinion
- \mathcal{O} Distance from outside face of driver side housing end to center of pinion
- Seal Journal Diameter

Diameter on which the seal rides. Only necessary if the axle requires an outer seal, but the axle bearings are not being purchased

Seal Journal Width

The width of the seal journal diameter. Only necessary if the axle requires an outer seal, but bearings are not being purchased.

Distance Between Centers of Wheel Studs for Calculating Bolt Circle

Measurement is taken from the center of one wheel stud to the center of the wheel stud closest to it.

This dimension is used as a reference to calculate the bolt circle (B.C.)

Only applies to 5 wheel stud pattern.

This does NOT apply to a 4,6 or 8 wheel stud pattern.



Custom Order Release

Please be advised that in placing this order for custom manufactured merchandise you are accepting full responsibility for the correctness and accuracy of all pertinent ordering information. Further, be advised that by filling out and signing this form you are affirming the correctness and accuracy of the information contained herein and authorizing Motor State Distributing to order this custom merchandise. Once this form has been signed, the purchaser assumes full responsibility for paying for the custom merchandise and no refund will be issued unless it can be shown that any errors or defects were the fault of the manufacturer and not caused by erroneous information.

As a rule, custom orders cannot be cancelled once the order is placed with the manufacturer. All custom orders are subject to freight and handling charges from the manufacturer.

No returns will be accepted on custom-built items.

	Sales Contact At Motor State			
	Customer Number			
	Company Name			
	Address			
	City	State	Zip	
	Phone			
	Fax			
	Email			
Print Your Name D			_ Date	
Authorized S	ignature			

If you are submitting this form electronically, your digital signature must be added last. Once signed, this form becomes non-editable. Please double check all items first.

Motor State Distributing 8300 Lane Drive, Watervliet MI 49098

web: www.motorstate.com | phone: 1-800-772-2678 | fax: 1-800-772-2618