



INSTALLATION INSTRUCTIONS

AXLE SEAL:

Proper installation will improve seal life, be sure to follow these steps:

1. This seal is designed to be installed in the end of the tube nearest the ring and pinion. Best results are obtained using a seal in each tube. The seal fits axle tubes with inside diameters between 2-1/2" and 2-3/4".
2. Visually inspect the tube ID, a light deburr or removal of excess weld bead may be necessary for proper installation.
3. Thoroughly clean inside the tube to remove grease or oil using brake cleaner or similar type of cleaner.
4. Before installing, secure the locator band in place by coating the seal body and band (arrow A) using a hardening type silicone and allow to dry. Next, before installation, apply a continuous bead of silicone between the barbs noted (arrow B). Push or tap the seal into the tube, lead end towards the wheels (arrow C).
5. Lightly grease the spline end of the axle before installing to prevent seal damage.



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