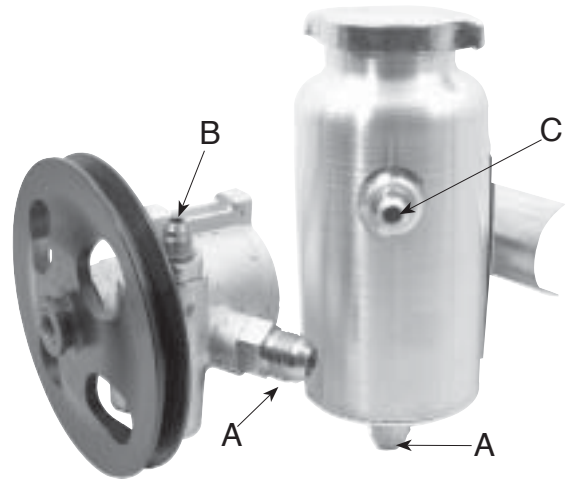




Power Steering Hose Kits

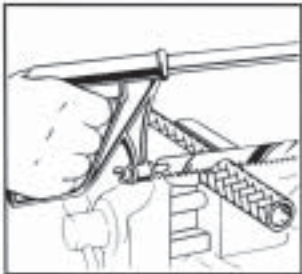
Connect -10AN hose (A) on tank to (A) on the pump. Connect the -6AN pressure line (B) on pump to the largest fitting on the steering box. Connect return line from small fitting on steering box to (C) on the tank.



Steering Box Fittings (Sold Separately)

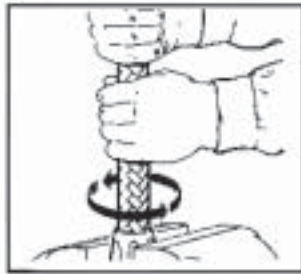
Part No.	Description
ALL48210	6AN Male to 16mm with O-Ring
ALL48211	6AN Male to 14mm with O-Ring
ALL48212	6AN Male to 18mm with O-Ring
ALL48215	6AN Male to 5/8"-18 without O-Ring
ALL48217	6AN Male to 11/16"-18 without O-Ring

Step 1



Cut hose square with fine-tooth hacksaw or cut-off wheel.

Step 2



Put socket in vise and screw hose counterclockwise into socket until it bottoms, then back off 1/4 turn. When assembling long lengths of hose it may be necessary to put the hose in vise just tight enough to prevent from turning, and screw socket into the hose counterclockwise until it bottoms.

Step 3



Lubricate nipple and threads LIBERALLY. Use heavy oil or hose assembly lube.

Step 4



Screw nipple clockwise into socket and hose. Leave 1/32" to 1/16" clearance between nipple hex and socket.

WARNING!

Clean inside of hose after cutting. Small metal and rubber particles will damage pump and gearbox.

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